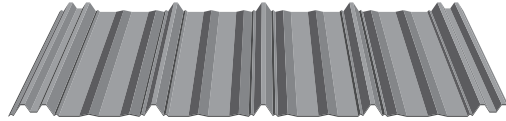
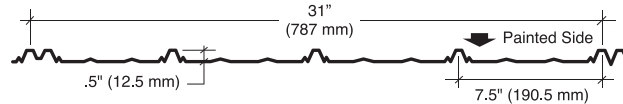


DOUBLE-M

Manufactured in Victoriaville, PQ



Antisiphon
Overlap
Procedure



FINISH	MATERIAL GAUGE			LENGTH MAXIMUM RECOMMENDED
	30	28	26	
GALVALUME	•	•	•	4' to 30'
GALVANIZED	•	•	•	4' to 30'
PRE-PAINTED	•	•	•	4' to 30'

STEEL:

- Galvanized and Galvalume
- Pre-painted Galvanized WeatherXL™ series (see Vicwest standard colors).



APPLICATION - Walls and Roofs

MATERIAL SPECIFICATIONS:

The steel used in the manufacture of DOUBLE-M sheet meets the following specifications:

- ASTM A653 (latest revision) Structural Steel Grade 33
- for all thicknesses, with designation G90.
- ASTM A792 SQ, (latest revision) Structural Steel Grade 33
- for Galvalume, with designation AZ50 (AZM150)
- for Galvalume Plus, with designation AZ50 (AZM150)
- for Galvalume Plus, with designation AZ180

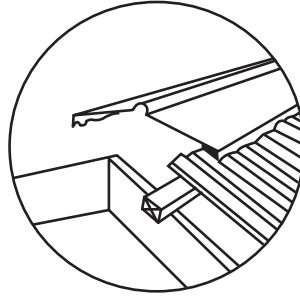
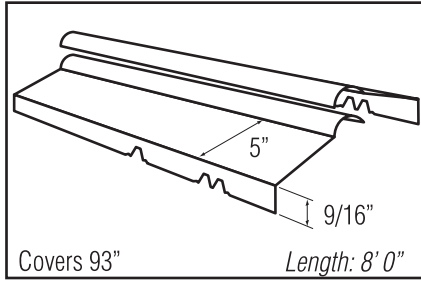
Our DOUBLE-M profile combines the added protection of a double rib and an anti-seepage pocket to prevent water infiltration. It offers more security for those roofs having a low pitch or long span.

Recommended fastening centres 16".

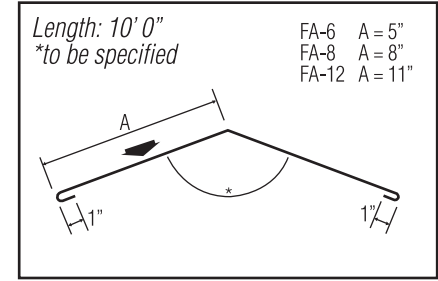
Moreover, this double security profile will cover 31" (787mm).

ROOFING ACCESSORIES

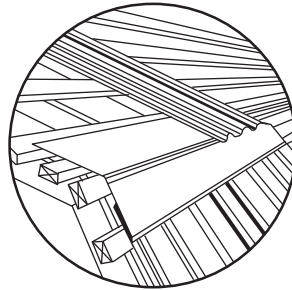
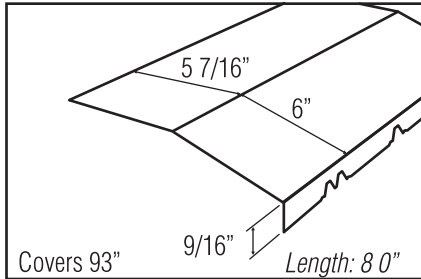
Ridge Cap (2 piece adjustable)



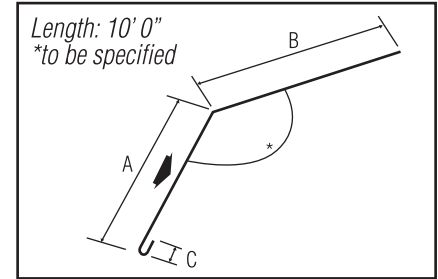
Ridge Cap FA-6 / FA-8 / FA-12



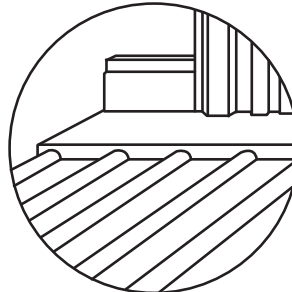
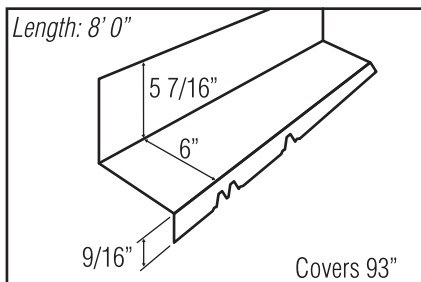
Hip Cap



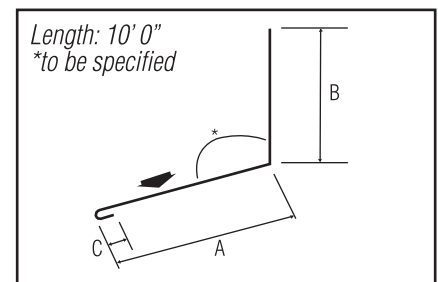
Hip Cap C-145



End Wall

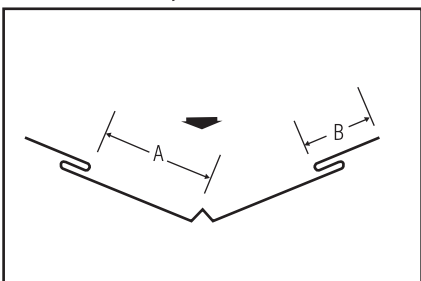


End Wall C-121



Outside (prepainted)

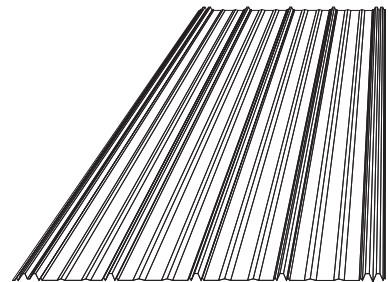
Universal Valley



N.B: Other products also available; see Flashings & Mouldings.

Fiberglass

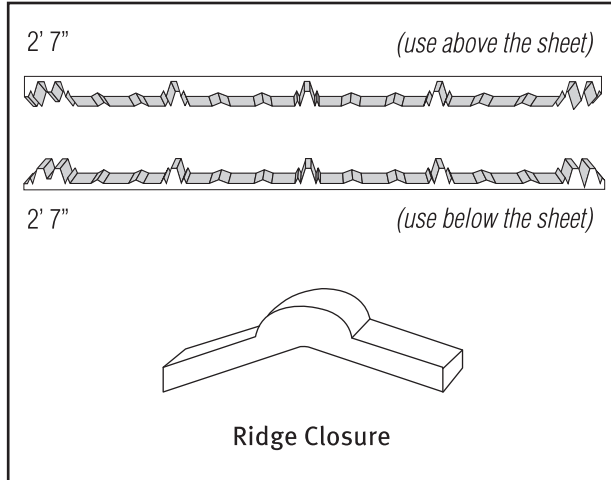
Coverage: 31" (787 mm)
Weight: 5 oz.
Length: 8' 0", 10' 0" and 12' 0"
Colors: Clear and Green



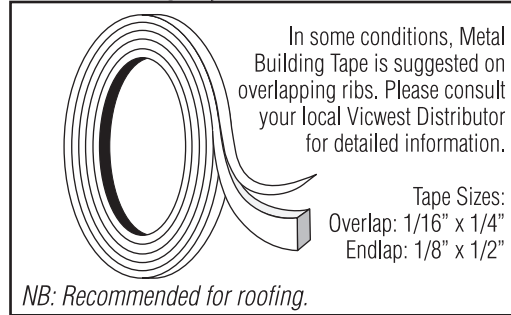
WATERPROOFING AND SEALING

For best waterproofing results, we recommend the use of the following products:

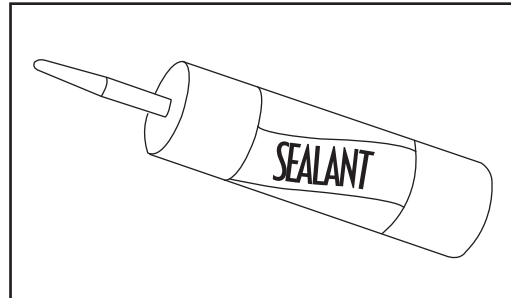
Foam Closures - Crosslinked Polyethylene



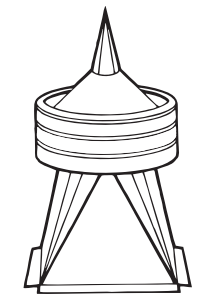
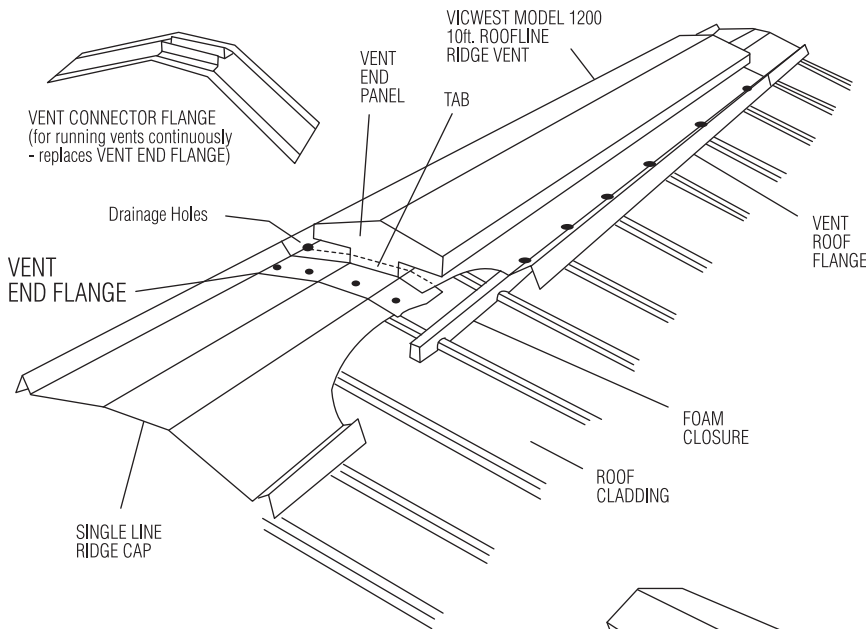
Metal Building Tape



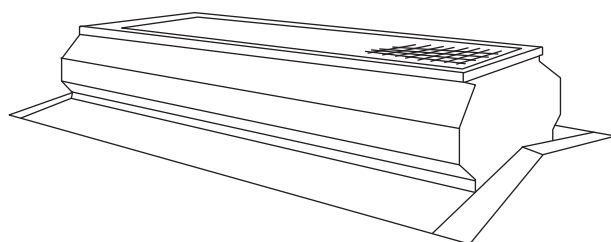
Sealant



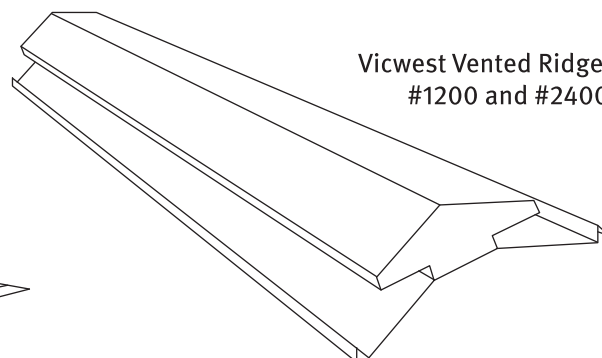
VENTILATION



Round Ventilator



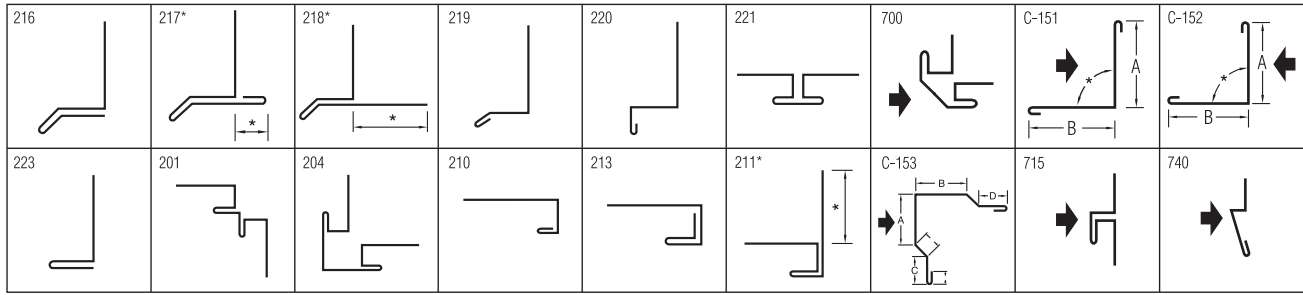
Low Profile Ventilator #480



Vicwest Vented Ridge #1200 and #2400

STANDARD TRIMS

N.B.: Other products also available; see Flashings and Mouldings. *Measurement to be determined.



ESTIMATING CHART

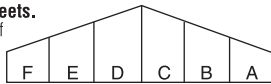
Coverage @ 31" (0.787 m) per sheet:

No. OF SHEETS	COVERAGE			No. OF SHEETS	COVERAGE			No. OF SHEETS	COVERAGE		
	FT.	INS.	M		FT.	INS.	M		FT.	INS.	M
1	2	7	0.787	16	41	4	12.592	31	80	1	24.397
2	5	2	1.574	17	43	11	13.379	32	82	8	25.184
3	7	9	2.361	18	46	6	14.166	33	85	3	25.971
4	10	4	3.148	19	49	1	14.953	34	87	10	26.758
5	12	11	3.935	20	51	8	15.740	35	90	5	27.545
6	15	6	4.722	21	54	3	16.527	36	93	0	28.332
7	18	1	5.509	22	56	10	17.314	37	95	7	29.119
8	20	8	6.296	23	59	5	18.101	38	98	2	29.906
9	23	3	7.083	24	62	0	18.888	39	100	9	30.693
10	25	10	7.870	25	64	7	19.675	40	103	4	31.480
11	28	5	8.657	26	67	2	20.462	41	105	11	32.267
12	31	0	9.444	27	69	9	21.249	42	108	6	33.054
13	33	7	10.231	28	72	4	22.036	43	111	1	33.841
14	36	2	11.018	29	74	11	22.823	44	113	8	34.628
15	38	9	11.805	30	77	6	23.610	45	116	3	35.415

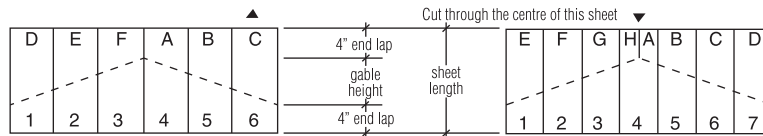
GABLE SHEET LENGTH

To determine number of sheets required, use preceding table.

Gable End with even number of sheets.
Use ends cut off sheets to cover second gable.



Gable End with odd number of sheets.
Use ends cut off sheets to cover second gable.



CONVERSION FACTORS

To Convert

Multiply by

Inches to millimeters
Millimeters to inches
Feet to meters
Meters to feet

25.4
0.03937
0.3048
3.281

To Convert

Multiply by

Sq. feet to sq. meters
Sq. meters to sq. feet
Pounds to kilograms
Kilograms to pounds

0.0929
10.76
0.4536
2.205



In accordance with ongoing efforts to improve our products and their performance, Vicwest Building Products reserves the right to change without notice the specifications contained herein.

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